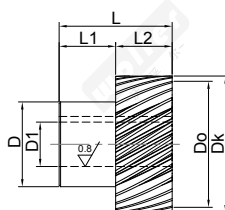
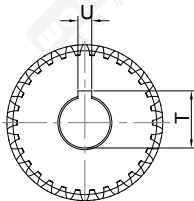


斜齿轮 Gear

磨削齿轮模数为1-8的齿轮 Grinding gear modulus of 1-8 gear

斜齿齿轮,左旋19°31'42",磨削齿轮,20°压力角

Helical gear,19°31'42",left-hand .Grinding gear, 20°pressure angle



标记示例:

1M-20-12-L
左旋 L
内孔 Bore
齿数 Number of teeth
模数 Module

型号 Code	齿距 p	模数 Module	齿数 z	D1	DK	Do	D	L	L1	L2	T	u	侧隙 (mm)
1M-20	3.141	1	20	12	23.22	21.220	18	20	5	15	13.8	4	0.08-0.16
1M-25	3.141	1	25	12	28.53	26.530	20	20	5	15	13.8	4	0.08-0.16
1M-30	3.141	1	30	15	33.83	31.830	30	20	5	15	16.8	5	0.08-0.16
1M-35	3.141	1	35	15	39.14	37.140	35	20	5	15	17.3	5	0.08-0.16
1.5M-21	4.712	1.5	21	16	36.42	33.423	30	46	26	20	18.3	5	0.08-0.16
1.5M-30	4.712	1.5	30	22	50.75	47.747	36	48	28	20	24.8	6	0.08-0.16
1.5M-39	4.712	1.5	39	22	65.07	62.071	36	48	28	20	24.8	6	0.10-0.18
2M-21	6.283	2	21	22	48.56	44.563	36	56	28	28	24.8	6	0.10-0.20
2M-30	6.283	2	30	22	67.66	63.662	36	56	28	28	24.8	6	0.12-0.22
2M-30	6.283	2	30	32	67.66	63.662	55	65	37	28	35.3	10	0.12-0.22
2M-39	6.283	2	39	32	86.76	82.761	55	65	37	28	35.3	10	0.12-0.22
2.5M-20	7.854	2.5	20	22	58.05	53.052	36	56	28	28	24.8	6	0.10-0.20
2.5M-25	7.854	2.5	25	22	71.31	66.315	36	56	28	28	24.8	6	0.12-0.22
2.5M-25	7.854	2.5	25	32	71.31	66.315	55	65	37	28	35.3	10	0.12-0.22
3M-20	9.425	3	20	22	69.66	63.662	36	56	28	28	24.8	6	0.12-0.22
3M-20	9.425	3	20	32	69.66	63.662	55	65	37	28	35.3	10	0.12-0.22
3M-25	9.425	3	25	22	85.58	79.578	36	56	28	28	24.8	6	0.12-0.22
3M-25	9.425	3	25	32	85.58	79.578	55	65	37	28	35.3	10	0.12-0.22
4M-18	12.566	4	18	32	84.39	76.395	55	75	35	40	35.3	10	0.14-0.24
4M-21	12.566	4	21	32	97.13	89.127	55	75	35	40	35.3	10	0.14-0.24
4M-21	12.566	4	21	35	97.13	89.127	55	75	35	40	38.3	10	0.14-0.24
4M-24	12.566	4	24	32	109.86	101.859	55	75	35	40	35.3	10	0.14-0.24
4M-24	12.566	4	24	35	109.86	101.859	55	75	35	40	38.3	10	0.14-0.24
5M-18	15.708	5	18	45	105.49	95.493	68	85	35	50	48.8	14	0.14-0.24
5M-24	15.708	5	24	45	137.32	127.324	68	85	35	50	48.8	14	0.16-0.26
6M-20	18.850	6	20	55	139.32	127.324	80	100	40	60	59.3	16	0.16-0.26
6M-25	18.850	6	25	75	171.16	159.155	110	120	60	60	79.9	20	0.16-0.26
8M-18	25.133	8	18	75	168.79	152.789	110	140	60	80	79.9	20	0.18-0.28

精度等级: (JIS2级) DIN 6h25

材 料: 40Cr

齿 型: 斜齿

齿面处理: 磨削

硬度处理: 45-55 度HRC

左 旋 角: 19°31'42"

压 力 角: 20度

注: 所有尺寸均为毫米。

Precision Grade: (JIS Grade 2) DIN 6h25

Material: 40Cr

Type: Helical Rack

Treatment of Teeth: Ground

Hardness: 45-55 degree HRC

Left: Hang Angle: 19°31'42"

Pressure Angle: 20 degree